

## Rear Lamp Mounting Panel (77.80.25)

### Removal

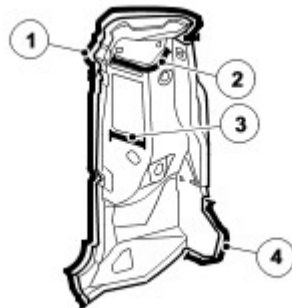
#### NOTE :

In this procedure, the rear lamp mounting panel is replaced in conjunction with the quarter panel.

- 1 . Disconnect both battery cables. For additional information, refer to [Specifications](#) (Section 414-00 Charging System - General Information)
- 2 . Remove the quarter panel. For additional information, refer to [Quarter Panel \(77.40.09\)](#) (Section 501-30 Rear End Sheet Metal Repairs)

3 .

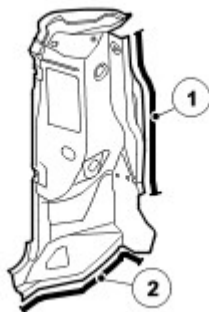
| Item | Description    |
|------|----------------|
| 1    | 18 plug welds. |
| 2    | Adhesive.      |
| 3    | 3 plug welds.  |
| 4    | 2 plug welds.  |



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4 .

| Item | Description    |
|------|----------------|
| 1    | 16 spot welds. |
| 2    | 11 spot welds. |



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- 5 . For additional information:

- Welding. For additional information, refer to [Body Repairs](#) (Section 501-25A Body Repairs - General Information)
- Corrosion protection. For additional information, refer to [Corrosion Protection](#) (Section 501-25B Body Repairs - Corrosion Protection)
- Tolerance checks. For additional information, refer to [Body and Frame](#) (Section 501-26 Body Repairs - Vehicle Specific Information and Tolerance Checks)

## Installation

- 1 . Install is the reversal of removal.